## 6.10 Electrical Equipment and Grounding

### 6.10.1 Electrical Equipment

Phosgene is not flammable and special consideration is not typical for electrical equipment to account for the possible presence of phosgene. However where other chemicals that have flammable or combustible properties are used with phosgene, the electrical equipment requirements for those other chemicals should be evaluated. The National Fire Protection Agency (NFPA) 497 provides information on the classification of flammable liquids, gasses or vapors and of hazardous (classified) locations for electrical installations in chemical process areas. NFPA 70 (National Electrical Code) Articles 500 and 501 is a source for information on electrical installations in hazardous (classified) areas with flammable liquids, gasses or vapors.

### 6.10.2 Grounding

#### 6.10.2.1 System Grounding

Electrical power system grounding helps ensure that severe transient over voltages do not occur during normal operation of electrical loads as well as during power system disturbances such as arcing ground faults. System grounding is the intentional connection of the neutral or one phase to earth ground, either solidly or through a resistor. Ungrounded power systems may be more prone to equipment malfunction related to transient over voltage induced damage than grounded systems. NFPA 70 (National Electrical Code) Article 250 provides information on system grounding.

#### 6.10.2.2 Equipment Grounding and Bonding

Grounding and bonding the non-current-carrying parts of electrical equipment and raceways helps ensure that touch voltage remains at a low level under both normal and abnormal power system conditions and that an effective path for electrical fault current exists. Consideration should be given to the design of the grounding electrode system to earth to ensure its effectiveness under local soil conditions. NFPA 70 (National Electrical Code) Article 250 provides information on system grounding.


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### 6.10.2.3 Static Grounding

Static electricity has not been shown to create hazards in pure phosgene areas. However the common practice of grounding to a common point (usually earth potential) and bonding all process piping and vessels containing these materials may prevent static discharge from becoming an ignition source in other parts of the unit where a hazardous atmosphere may be present. Consideration should be given to bonding and grounding tank trucks and rail cars during loading and unloading operations. NFPA 77 and the American Petroleum Institute (API) 2003 provide information on static grounding and other techniques for the control of static electricity.

### 6.10.2.4 Lightning Protection

Lightning can disrupt electrical power and control systems, cause injury or loss of life, damage to plant equipment, and serve as an ignition source if a hazardous atmosphere is present. If there is a concern regarding lightning protection, a risk assessment analysis may be completed. If indicated by the risk assessment, the addition of lightning protection systems to equipment and structures not inherently protected per 6.11.2.3 may be evaluated. NFPA 780 and Underwriters Laboratories Inc. (UL) Standards UL 96/96A provide further information on lightning protection.


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