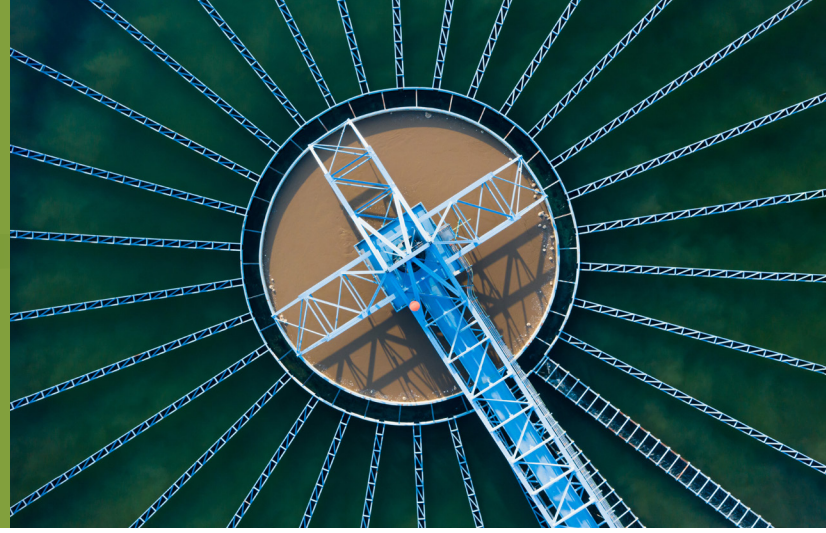


# Responsible Care® Environmental Performance By The Numbers

Responsible Care® companies work proactively to support a clean and healthy environment for generations to come: monitoring, improving and publicly reporting performance in areas such as air emissions, water use, energy efficiency and greenhouse gas intensity.



**14%** Reduction in  
Greenhouse Gas Intensity



**45%** Reduction in  
SO<sub>x</sub> Emissions



**19%** Reduction in  
NO<sub>x</sub> Emissions



**5%** Reduction in  
Water Consumed



**5%** Reduction in  
Energy Intensity



Responsible Care  
Implemented for  
**35+** Years in the U.S.



**14%** Increase in Number  
of Hazardous Air Pollutant  
Reporting Facilities



**2%** Increase in  
Hazardous Air Pollutants\*



Nearly **1200** ACC  
Member Facilities Undergo  
Third-Party Audits

\* While the percentage of reporting facilities increased by double digits, hazardous air pollutant emissions increased only minimally during the reporting period. ACC and our members are committed to continuing to reduce emissions while developing innovative materials.

STATISTICS REFLECT CURRENTLY AVAILABLE ACC MEMBER DATA ON INDUSTRY PERFORMANCE SINCE 2017.