

Responsible Care® Environmental Performance By The Numbers

Responsible Care® companies work proactively to support a clean and healthy environment for generations to come: monitoring, improving and publicly reporting performance in areas such as air emissions, water use, energy efficiency and greenhouse gas intensity.



6% Reduction in
Hazardous Air Pollutants



39% Reduction in
SO_x Emissions Intensity



15% Reduction in
NO_x Emissions Intensity



5% Reduction in
Energy Intensity



21 Projects Received
Responsible Care Energy
Efficiency Awards in 2025



14% Reduction in
Greenhouse Gas Intensity



15 Projects Received
Waste Management &
Water Stewardship
Awards in 2025



Nearly **1200** ACC
Member Facilities Undergo
Third-Party Audits



Responsible Care
Implemented for
38 Years in the U.S.

STATISTICS REFLECT CURRENTLY AVAILABLE ACC MEMBER DATA ON INDUSTRY PERFORMANCE SINCE 2017.